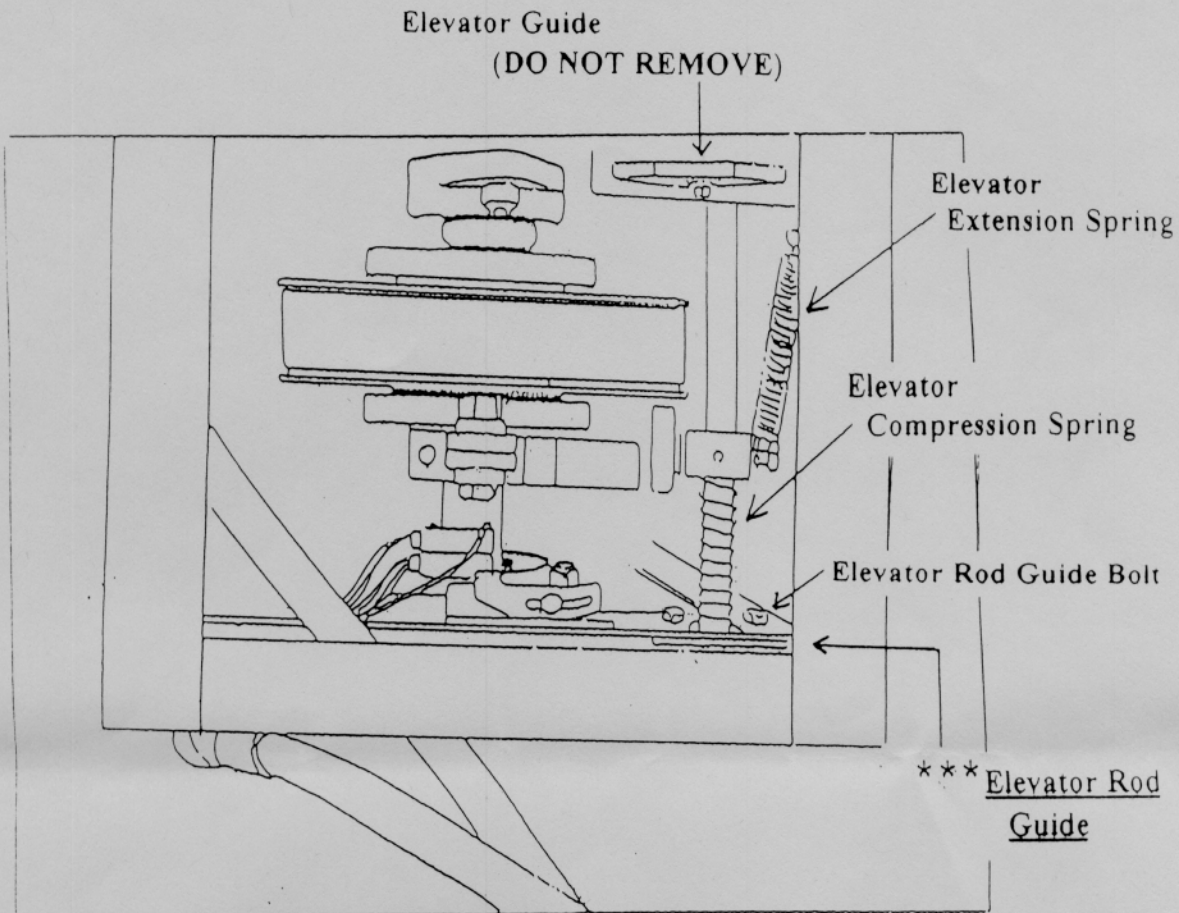


INSTALLATION OF THE ELEVATOR COMPRESSION SPRING



(Diagram 54)

1. Turn the machine on. As soon as the elevator goes up, turn the machine off.
2. Remove the two elevator rod guide bolts (7/16" wrench)
3. Remove the *** ELEVATOR ROD GUIDE (This must be replaced the same way as it was found).
4. Put the compression spring on over the elevator rod.
5. Replace the Elevator Rod Guide
6. Fasten the two bolts only slightly snug; over tightening will deform the material.